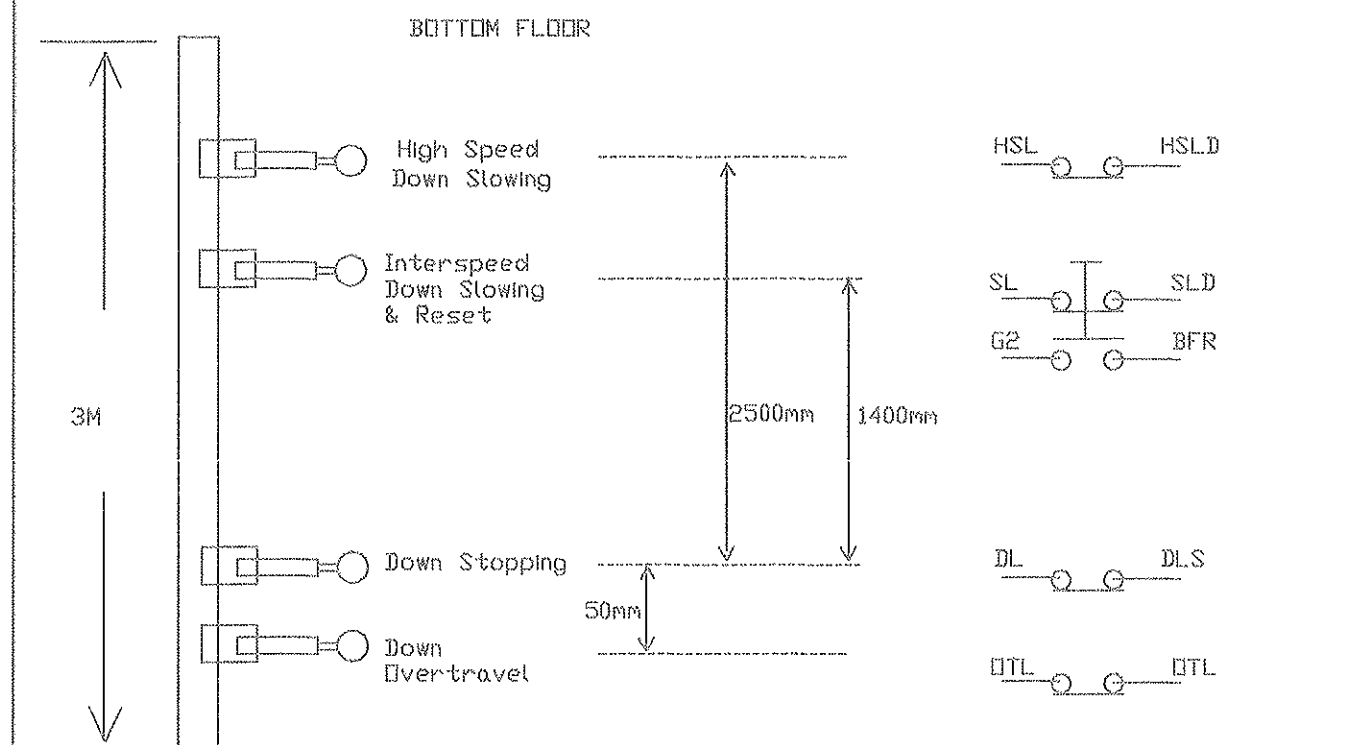
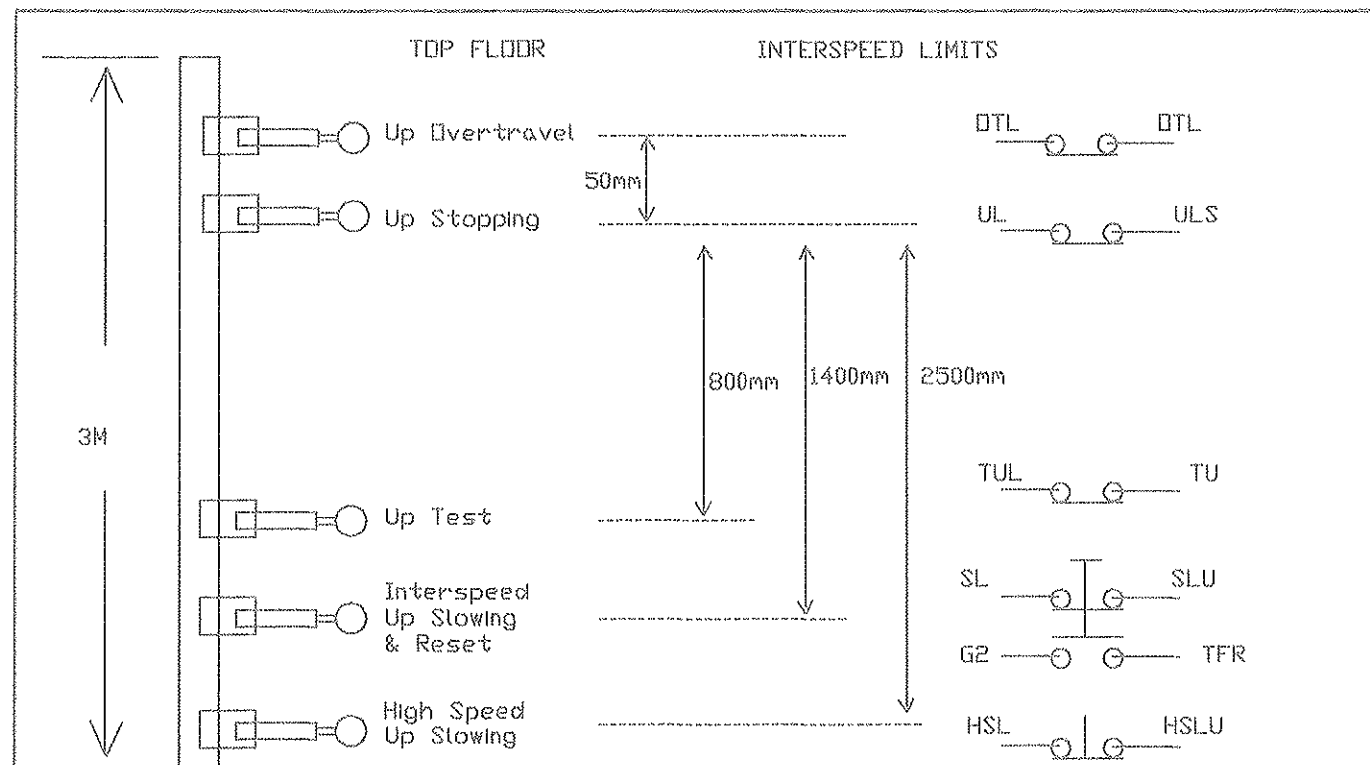
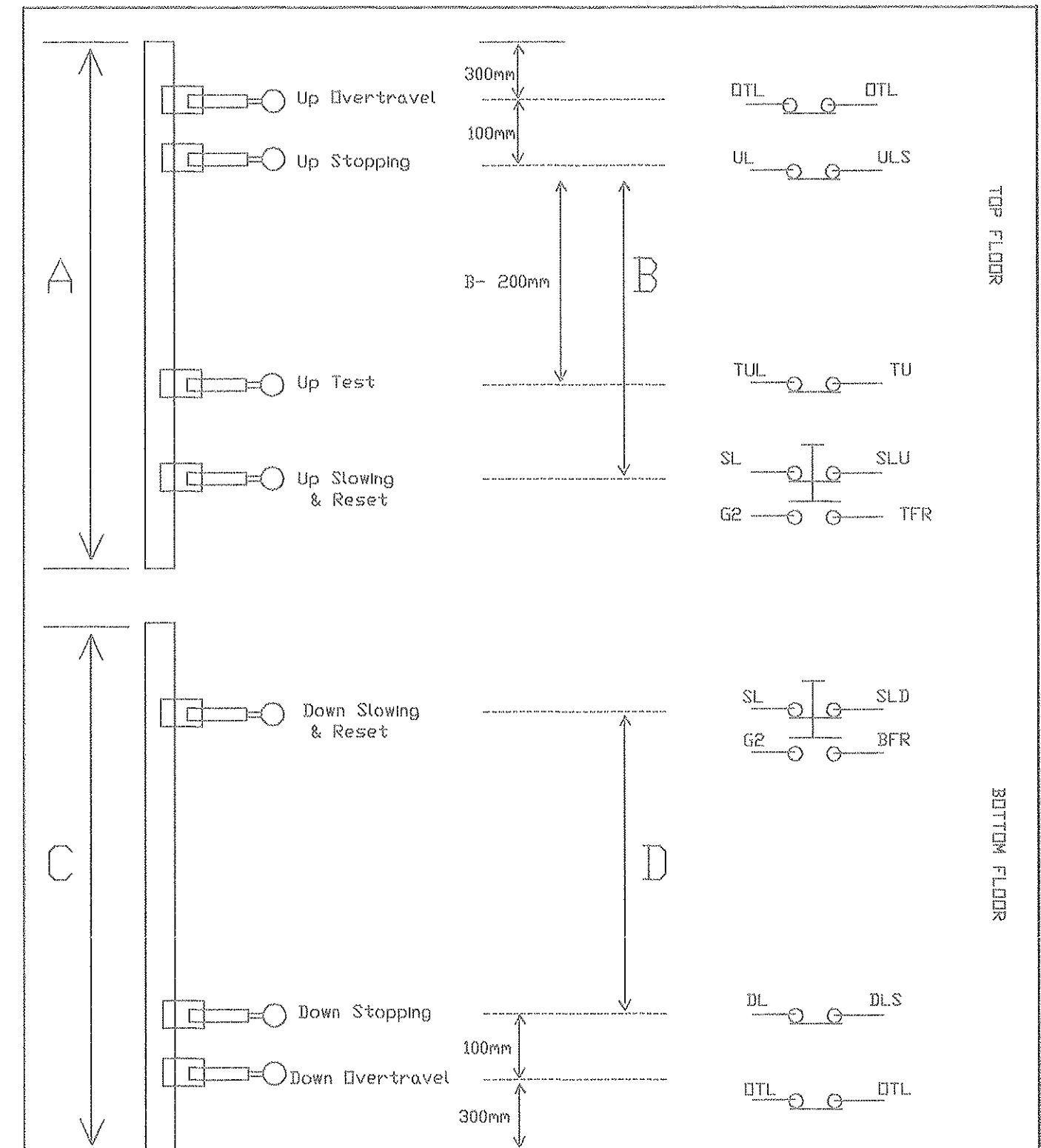


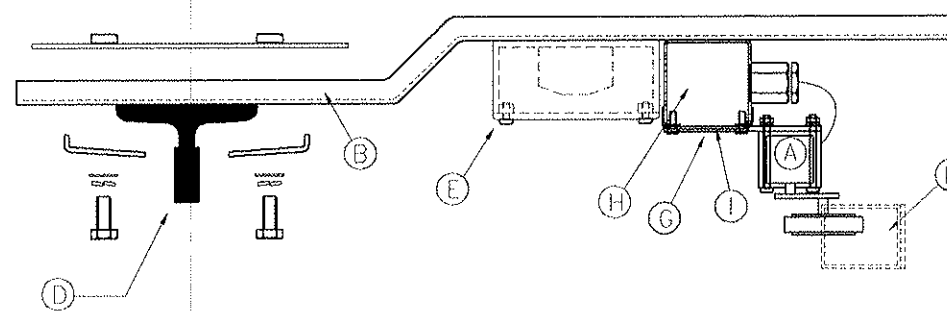
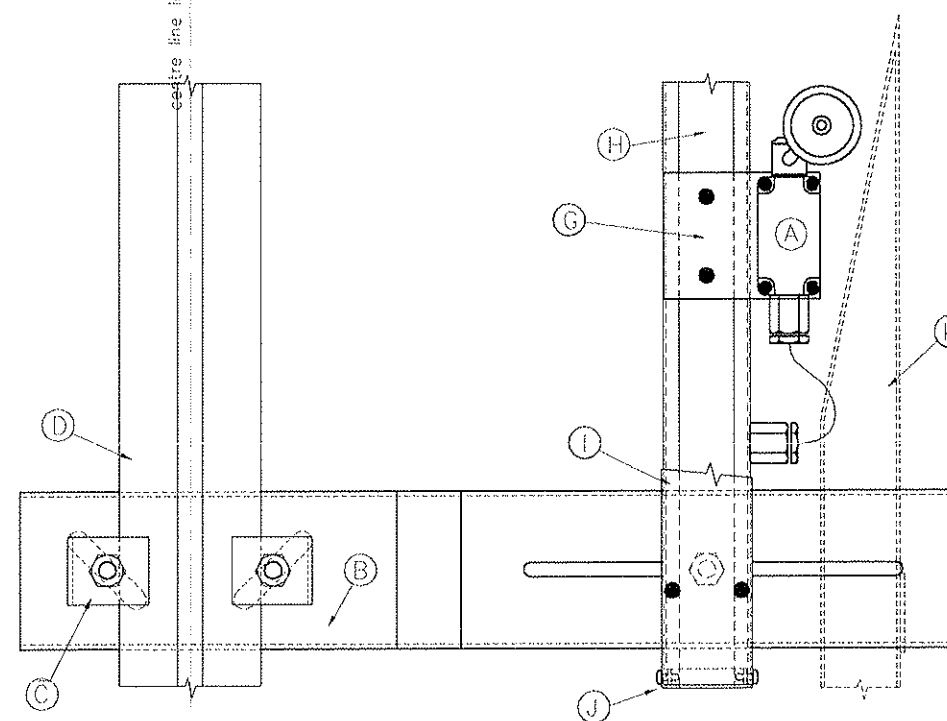
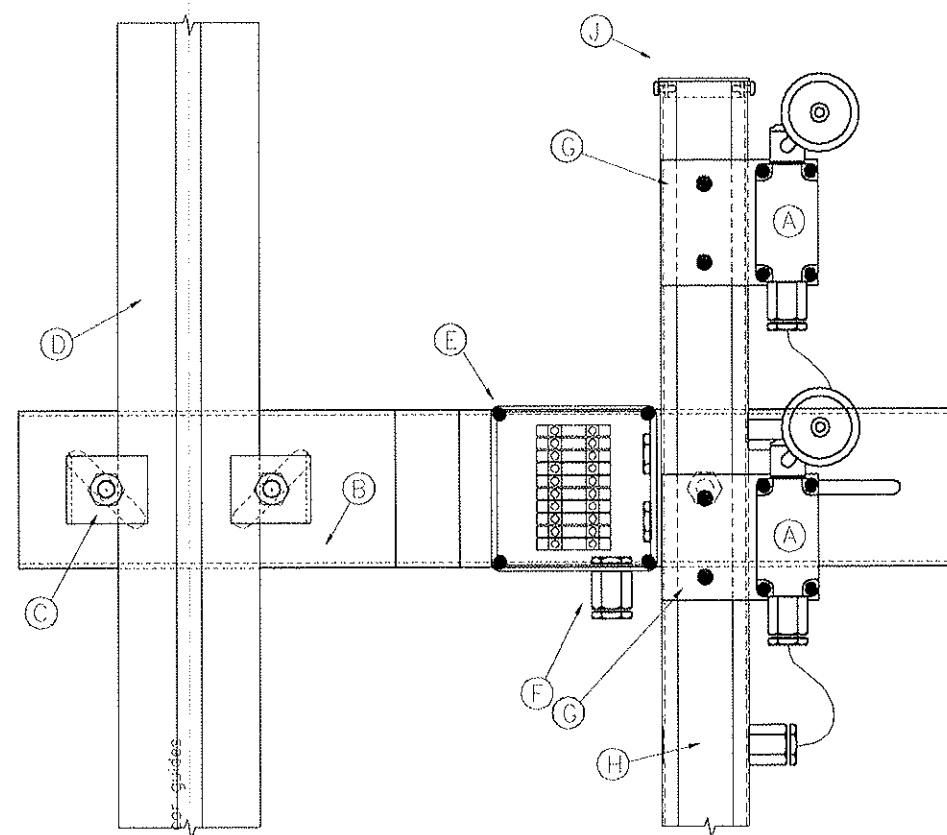


ISSUE	DESCRIPTION	DATE	DRG. BY	HFG	LESTER CONTROL SYSTEMS
1	Inter-Speed Limit Switch Kit	Nov 01	DATE.	09/11/01	Unit D, 18 Imperial Way Croydon, Surrey CR9 4QP
			CHECKED.	JB	
			APPR.		
	TEL: 020 8288 0668 FAX: 020 8288 0667				DRG. NO. LC22



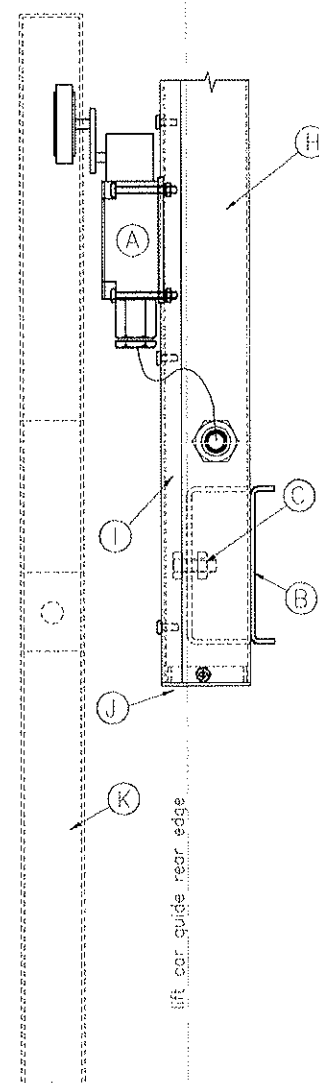
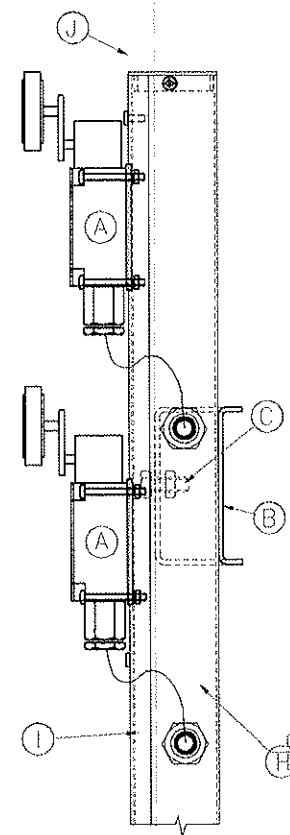
KEY	A	B	C	D	2 Speed Limit Switch Kit
SPEED	A	B	C	D	DRG. BY HFG
0.5mps	1500	750	1200	750	DATE. 09/11/01
1.0mps	2000	1200	1800	1200	CHECKED. SD
1.6mps	3000	2200	3000	2200	APPR.
					DRG. NO. LC22 / Iss 1
	TEL: 020 8288 0668 FAX: 020 8288 0667				

FACE VIEW of LIMIT ASSEMBLY.

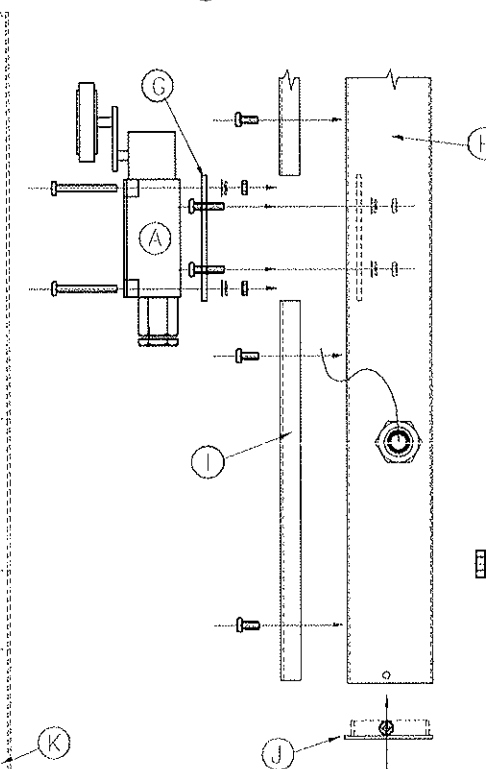
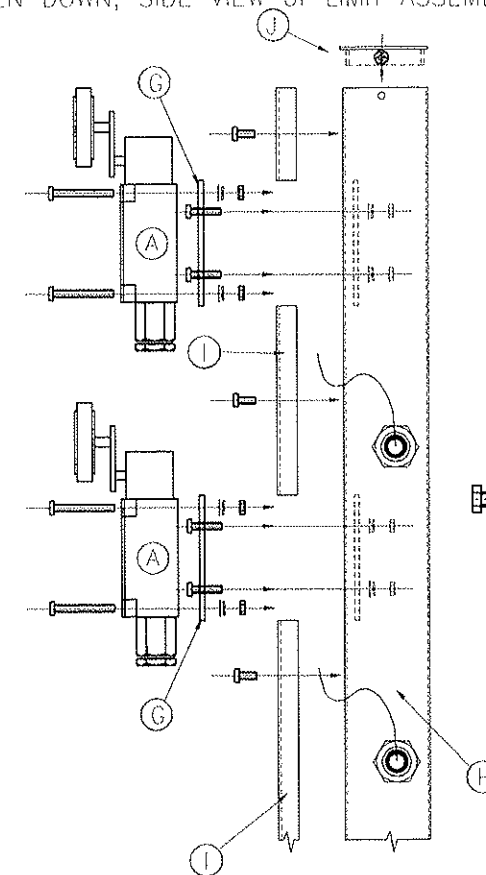


PLAN VIEW

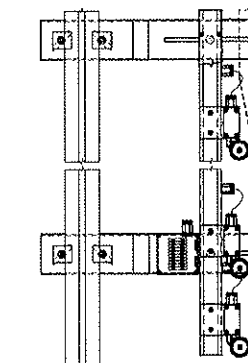
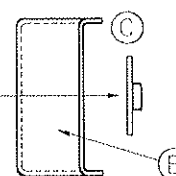
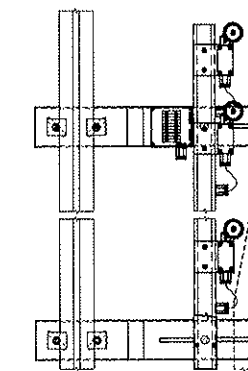
SIDE VIEW of LIMIT ASSEMBLY.



BROKEN DOWN; SIDE VIEW of LIMIT ASSEMBLY.



WELL HEAD ASSEMBLY



WELL/PIT ASSEMBLY

(A) Lester Control System Ltd, metal clad limit switches, having a 50mm dia roller, multi-core cable; and 20mm diameter PVC compression gland. The limit assembly is fitted to the limit mounting plate [item 'G'] with the 40mm long screws, nuts, spring and flat washers provided.

(B) Guide; 'Galvanised,' limit assembly mounting bracket.

(C) Guide bracket clip, with M10 HHSS, spring washer, flat washer, spring washer, back fastener retaining plate; and UNI-NUT.

(D) Lift car guide [responsibility of the lift contractor]

(E) Pre-wired limit assembly junction box; with 'labelled' termination points.

(F) Junction boxes 20mm diameter cable inlet, for the Lift Company to fit a flexible conduit and the lift control limit cables.

(G) Limit switch, to trunking mounting 100 x 80 x 3 plate, complete with 2No fasteners into the trunking clamp plate.

(H) Limit mounting body/trunking, complete with M20 PVC compression glands and multi-core cables.

(I) Trunking lid. NOTE 1. The trunking lid is to be cut to the individual lengths, from limit to limit, AFTER the lift as been tested and the limits are in the final position. Each lid is to be individually fixed with the self drilling screw/fasteners provided.

(J) Trunking end cap with fixing screws

(K) Limit ramp [optional supplied item with assembly]

Rev	Date	Revision	By
LIFT No			
N/A			
Title			
LIMIT ASSEMBLY			
Manufacturer: LESTER CONTROL SYSTEMS			
Unit 'D'			
Croydon Airport Industrial Estate			
Croydon, Surrey. CR9-4QF			
tel.:0208 288 0668 fax:0208 288 0667			
Drawn: HJ	Checked:	ACAD ref	
Scale: MTS	Date: 25 06 01	Sheet No	1 of 1
Drawing No	02 28		Rev.
			1st issue